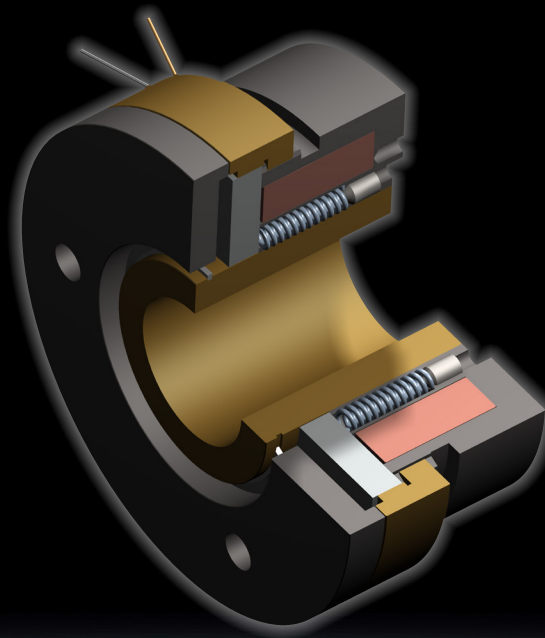


Mönninghoff

Electromagnetic spring-applied tooth brake Type 558



CHAIN & DRIVES[®]
COMPLETE BEARINGS
& POWER TRANSMISSION

POWER > SPEED > TORQUE

Electromagnetic spring-applied tooth brake - Type 558

Characteristics and features

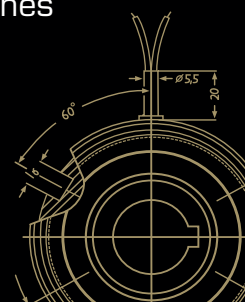
- high torque transfer despite compact dimensions
- form-locking transmission of torque without slip
- engageable also at low relative speed
- operating at high range of temperatures
- easy control via direct current
- anti-magnetic toothing for optimized magnetic flux
- spring-applied (normally on)
- application-related customized tooth geometries
- short cycle times
- oil running or dry running
- synchronized switching with fixed engagement positions
- offers uncompromised safety and reliability
- integrated, easy-to-assemble system solution
- condition monitoring on demand



Mönninghoff power transmission represents an infinite variant diversity that is applied by all areas of modern mechanical engineering.

Our technologies are mostly designed to operate under extreme conditions. We offer high precision products for medical robotics, fail-proof security for aerospace technology or synchronization solutions for the packaging or printing industry.

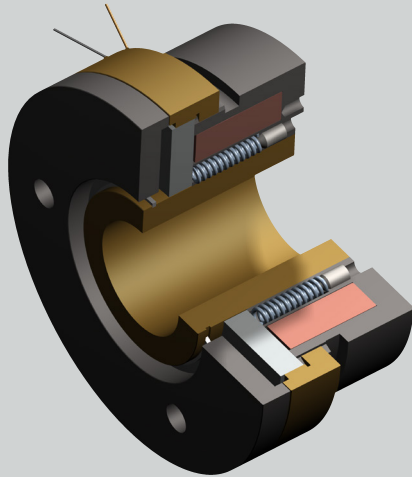
We thus address customers who have the highest standards for their own machines or systems. To them, we can offer highly complex, application-specific solutions.



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Match code

Mönninghoff spring-applied tooth brakes are indicated by the following match code:



558. A . B . 1

- A** brake size
- B** design of stator

Other individual characteristics:

- tothing geometry
- voltage
- bore size with keyway

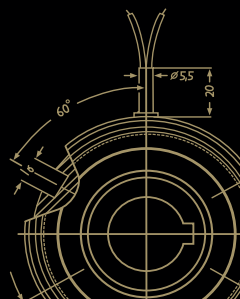
According to these characteristics, we design individual solutions concerning transmitted torque, engaging behavior or rotation speed.

Our engineers can assist with finding an application-specific brake at any time. Together, we can develop individual and innovative solutions for extreme operating conditions.

Ordering example

Mönninghoff spring-applied tooth brake
Type 558.14.1.1

tothing	standard
voltage	24 Vdc
bore size d	20 mm H7, keyway acc. to DIN 6885/1



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Brake size

When dimensioning a Mönninghoff tooth brake, several technical preconditions should be considered:

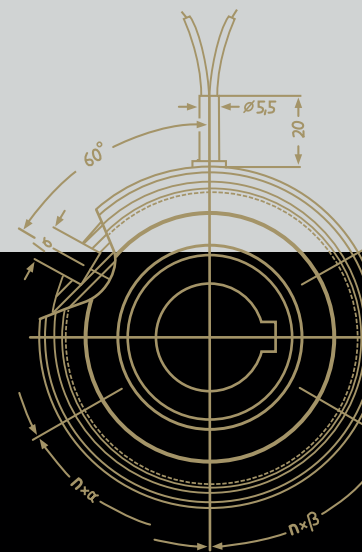
- for the selection of the correct size, not only the peak load but also the dynamic behavior of the drive have to be taken into account
- tooth brakes - contrary to friction brakes - must never be overloaded and safety factors must be considered
- generally, the selection of the correct brake is based on torque:

$$M = M_L + K \text{ [Nm]}$$

- the transmittable torque of the brake must always be higher than the largest possible occurring torque:

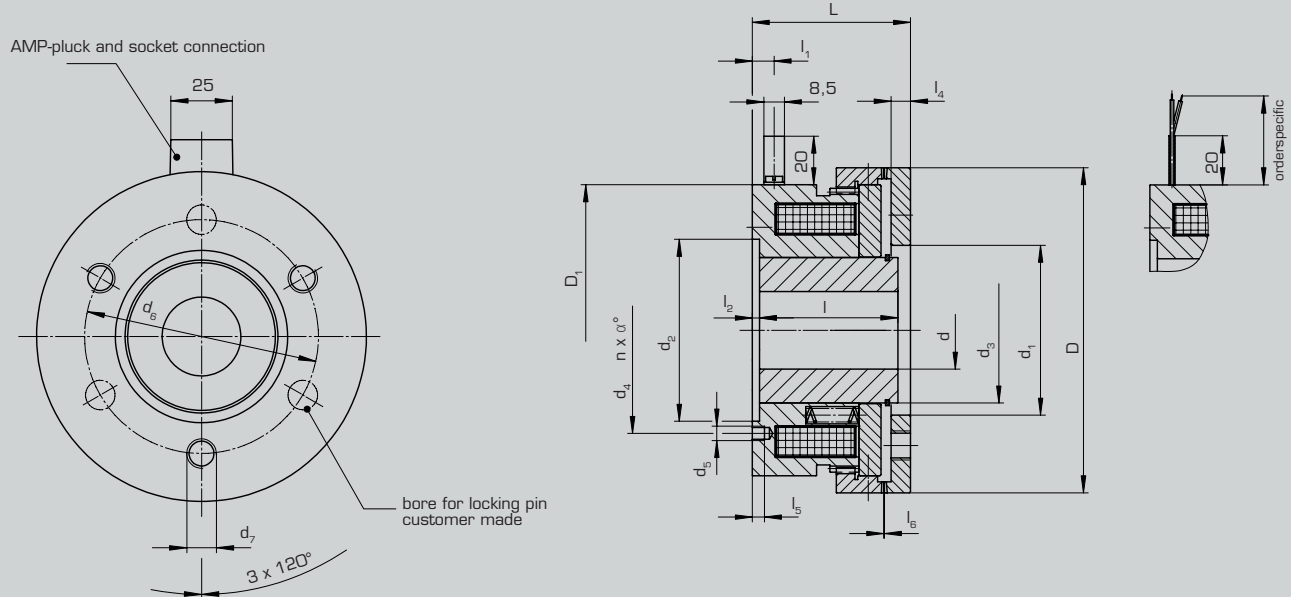
$$\text{Requirement } M_{\ddot{U}} > M$$

- P = power of motor [kW]
n = rotating speed [min^{-1}]
K = safety factor 1,5 ... 2,5
M = required torque
 M_L = load torque
 $M_{\ddot{U}}$ = nominal torque of brake (see enclosed chart)



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Design of stator

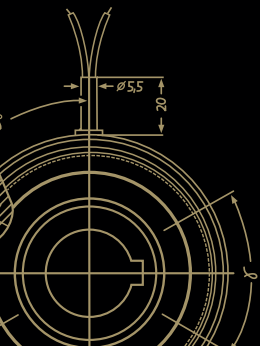


Type 2:
with plug and socket

Type 1:
with flying leads

Technical data

Size		08	14	17	22	23	31	
torque	M_{ij} [Nm]	10	40	80	180	350	1000	
max. speed	n [min ⁻¹]	4500	3600	3000	2500	2100	1800	
input power	P_{20} [W]	18,6	38,8	58	81,5	100,6	162,1	
spring pressure	[N]	90	200	450	650	850	2300	
number of teeth	standard	260	388	392	356	195	301	
	saw	30	36	38	40	40	-	
bore	keyway acc. to DIN 6885/1	min. d H7 [mm]	10	15	15	20	25	47
		max. d H7 [mm]	15	35	40	46	60	75
dimensions	D [mm]	67	95	114	134	166	195	
	D_1 [mm]	60	85,5	100	120	150	180	
	d_1 H7 [mm]	32	52	62	70	90	100	
	d_2 [mm]	-	-	-	20 - 75	80	90	
	d_3 [mm]	24	45	55	60	79,7	95	
	d_4 [mm]	31	50	60	85	95	110	
	d_5 [mm]	M4	M6	M6	M6	M8	M10	
	d_6 [mm]	46	70	80	95	120	140	
	d_7 [mm]	M5	M8	M8	M12	M12	M12	
	L [mm]	38	51	59,4	65,25	78	94	
	l [mm]	34	46	54	57	65	78	
l_1 [mm]	-	6	9	9	8,5	10,5		
l_2 [mm]	-	-	-	3	3	4		
l_4 [mm]	5	6,5	8	8	10	12		
l_5 [mm]	6	8	8	5	12	15		
$l_{5-0,1}$ [mm]	0,2	0,2	0,2	0,3	0,3	0,4		
$n \times \alpha$		4 x 90	4 x 90	6 x 60	6 x 60	6 x 60	6 x 60	



Electromagnetic spring-applied tooth brake - Type 558

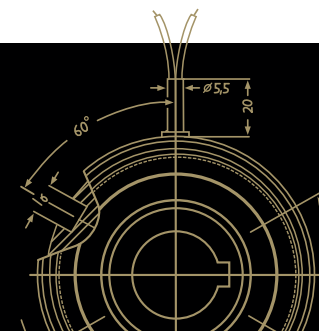
Toothing geometries

Mönninghoff brakes offer a large variety of application-specific designs of toothing.

The amount of possible geometries or fixed points is endless and our engineers can help to design an optimized version at any time.

Toothing examples

	<p>Standard</p> <ul style="list-style-type: none">• transmits torque in both directions with little backlash• also available backlash free• with increased flank angle also available as torque limiter with fixed position engagement		<p>Spaced</p> <ul style="list-style-type: none">• transmits torque in both directions with large amount of backlash• can be engaged at higher speeds
	<p>Saw (counter-) clockwise</p> <ul style="list-style-type: none">• transmits nominal torque in both directions• in reverse direction approx. 10% of torque can be transmitted• can be engaged at higher speeds		<p>Stepped (counter-) clockwise</p> <ul style="list-style-type: none">• transmits nominal torque in both directions• in reverse direction approx. 20% of torque can be transmitted with little backlash• can be engaged at higher speeds

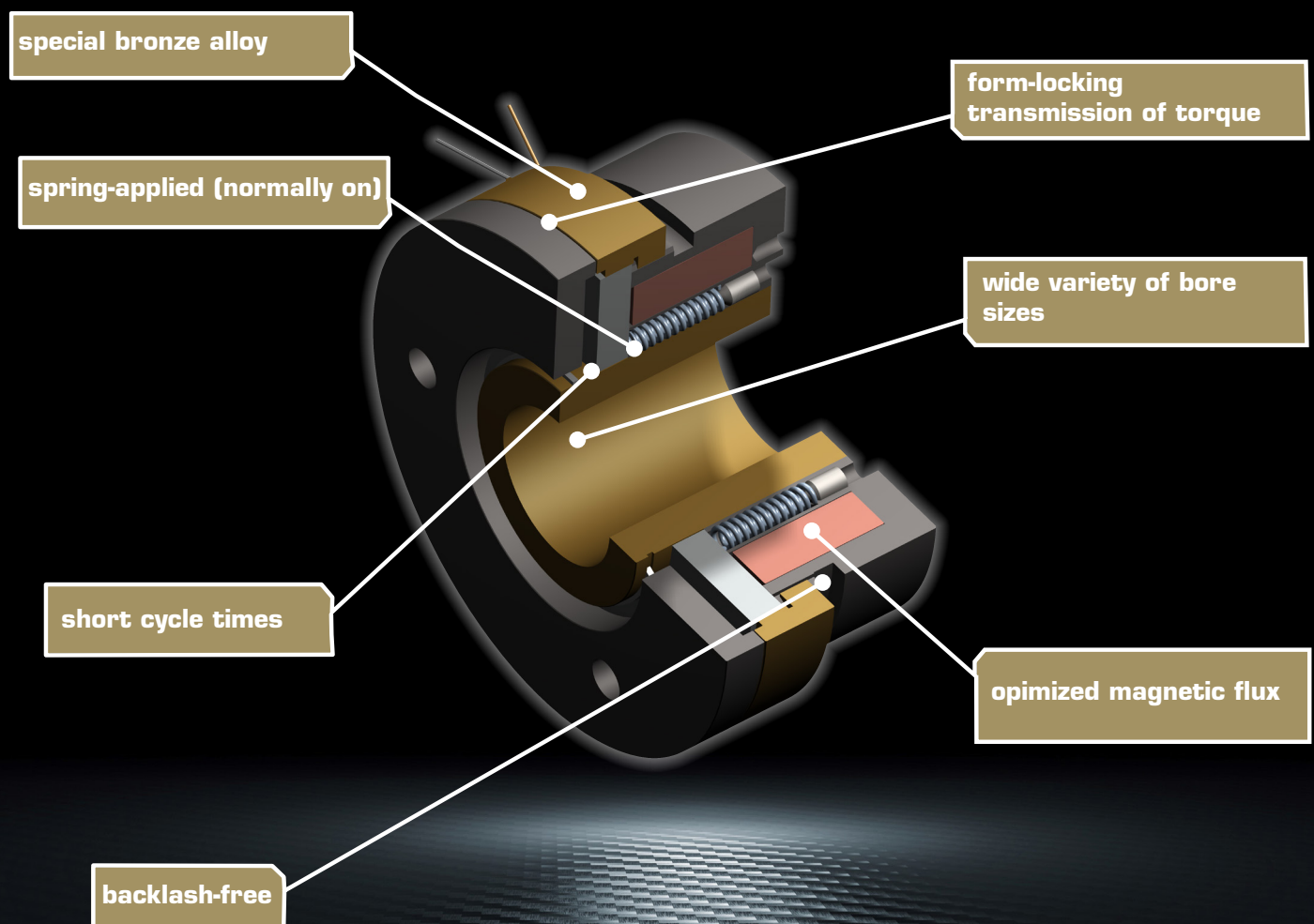


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Voltage

- standard voltage is 24 Vdc
- special voltages between 6 and 196 Vdc on request
- spring-applied (normally on)
- the permissible voltage tolerance is -10% to +5% according to VDE 0580
- in order to avoid induced voltage peaks, it is recommended to use varistors at high switching frequencies
- to ensure fast and safe release, it is recommended to pulse the coil with a high d.c. voltage

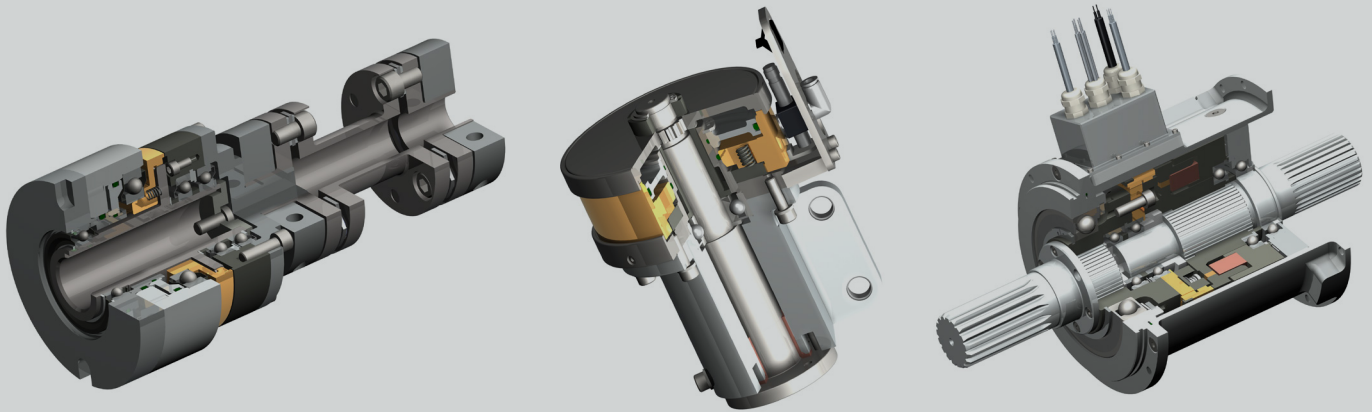
At a glance



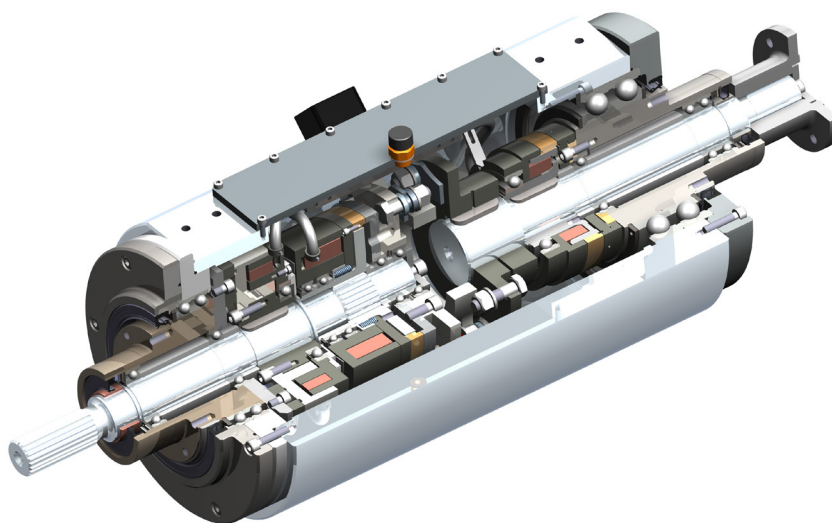
System solutions

You need more?

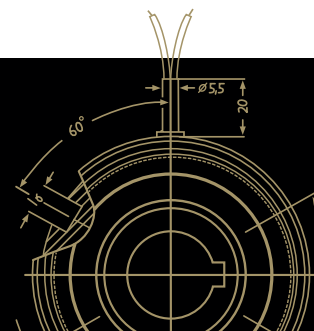
Mönninghoff clutches can be combined with a variety of many other power transmission elements. Such complex high-tech systems can solve any application-specific tasks and can fulfill any customer-specific wishes.



In many cases, a combination of different drive elements is needed to solve the applications particular problems and difficulties. Being not just supplier but technological partner to our customers, our extensive engineering is part of extraordinary and challenging power transmission projects.



**Our product is the know-how,
with hardware as an added bonus.**



Driven by excellence

Why Mönninghoff

- intensive dialog with our customers' engineers
- decades of experience and competence
- deep understanding for all areas of mechanical engineering
- highly modern and flexible machine park
- enthusiasm for quality
- flexibility, inventiveness and communication skills of our employees
- commitment to Germany and Bochum as industrial location



Helps you find a customer-specific power transmission solution for extraordinary circumstances.



For the competent processing and smooth handling of your orders and delivery dates.



Feels committed to protect and preserve the high value of your machine and to secure its availability.



WA LOCATIONS

Unit 1 / 45 Inspiration Drive, Wangara WA 6065
(08) 9303 4966

Unit 16 / 51-53 Kewdale Road, Welshpool WA 6106
(08) 6314 1155

support@chainanddrives.com.au

NSW LOCATION

Unit 7 / 70 Holbeche Road, Arndell Park NSW 2148
(02) 9674 8611

salesnsw@chainanddrives.com.au



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